

Maintenance and Operating Instructions

Large-area sprinkler

Type: VP3 VAC with Sector Scout

PERROT





Contents

1.	. GENERAL						
2.	SAF	ЕТҮ	3				
	2.1.	USE OF SYMBOLS IN THESE OPERATING INSTRUCTIONS	3				
	2.2	PROPER USE					
	2.3	CLEARLY IMPROPER USE					
	2.4	SAFETY INFORMATION					
	2.5	DANGERS OF FAILING TO OBSERVE SAFETY INSTRUCTIONS					
3.	DES						
	3.1	VIEW FROM ABOVE	5				
	3.2	SIDE VIEW					
	3.3	Sector Scout	_				
	3.4	SPECIAL TOOLS	_				
4.	TECI	HNICAL DATA	6				
5.	ASS	EMBLY, SET-UP AND INSTALLATION	7				
	5.1	HAZARD WARNINGS	7				
	5.2	Installation instructions					
	5.3	VP3 POP-UP SPRINKLER INSTALLATION DIAGRAM					
	5.4	INSTALLATION SCHEME FOR VP3 WITH RUBBER INFILL LAWN					
	5.4.1	HANDLING THE VP3 POP-UP SPRINKLER WITH FILLED SYNTHETIC TURF					
	5.4.2	OPERATING INSTRUCTIONS FOR VP3 POP-UP SPRINKLER WITH FILLED SYNTHETIC TURF					
	5.5	WATER CONTROL FOR SECTOR SCOUT					
	5.6	External start using key switch					
	5.7	SECTOR SCOUT CABLING	12				
6.	соми	IISSIONING AND OPERATION	17				
	6.1	POTENTIAL DANGER	17				
	6.2	COMMISSIONING					
	6.2.1	CHECK SENSOR FUNCTION	19				
	6.3	SETTING THE SECTOR	20				
	6.4	FULL-CIRCLE IRRIGATION	21				
	6.5	REGULATING THE SPEED	22				
7.	DEC	OMMISSIONING AND PREPARING FOR WINTER	23				
	7.1	Preparing for winter	2 3				
	7.2	Springtime commissioning	23				
8.	MAI	INTENANCE AND REPAIR WORK	25				
	8.1	Maintenance	25				
	8.2	REPLACING THE NOZZLE	25				
	8.3	REMOVING THE VALVE INSERT	27				
	8.4	FITTING THE VALVE INSERT	28				
	8.5	CLEANING THE PISTON DRIVE AND PISTON DRIVE CHAMBER	29				
	8.6	REMOVAL / INSTALLATION OF THE CONTROL UNIT	30				
9.	TRO	UBLESHOOTING	32				
	9 1	SPRINKI FR MALFLINCTIONS	32				



1. General

We presume that you are experienced in the field of irrigation. We have therefore kept these instructions brief and included only the information that it is imperative for you to have to use this product.

Any warranty claims can be accepted only if the sprinkler is used in accordance with these operating instructions and if any defect emerges within the warranty period.

We reserve the right to make changes in line with technological advances, including without prior notice.

2. Safety

These operating instructions contain some fundamental instructions that must be followed when installing, operating, servicing and maintaining the sprinkler. It is therefore imperative that these instructions are read by the fitter and the relevant specialised staff / operators prior to installation and commissioning.

Attention must be paid not just to the general safety information set out in this 'Safety' section, but also to the special safety instructions included in the other sections.

2.1. Use of symbols in these operating instructions

Where failure to follow safety, information can place individuals at risk, such information is specifically marked in these operating

instructions with the general danger symbol:





Warning of potential hand injuries



Warning of potential automatic start-up

In the case of safety information, where failure to follow it can damage the sprinkler and/or impair its function, you will see the word: WARNING



2.2 Proper use

The sprinkler is used for the even distribution of water onto lawns, green spaces and sports fields laid with natural or artificial grass. The water should be pre-cleaned and free of any coarse or fibrous contamination. The water and ambient temperatures must be below the limits specified in the technical data.

2.3 Clearly improper use

- ☼ Operation of the pop-up sprinkler by unauthorised personnel (if the control unit is freely accessible).
- Operation of the sprinkler with the sector to be watered wrongly set, e.g. as the result of vandalism. This can result in the jet of water being directed to the side away from the grassed area.

2.4 Safety information



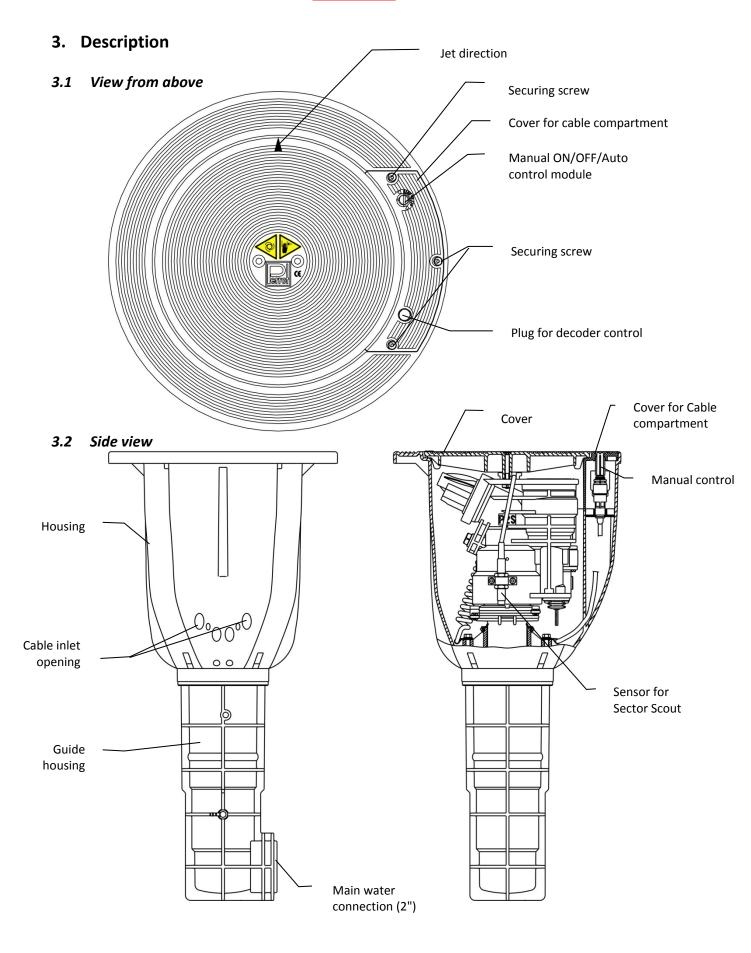
Read the operating instructions, especially the safety information, before starting any work on or with the sprinkler.

The specific safety instructions appear at the start of each section.

2.5 Dangers of failing to observe safety instructions

Failure to observe safety instructions can result both in people being placed at risk and in damage to the environment and machine. Failure to observe safety instructions can lead to the loss of any rights to claim compensation.







3.3 Sector Scout

'Sector Scout' is the name of the sprinkler's feature that monitors the switch-over at the end of the sector and enables the controller to optimise the area of irrigation such that the watering cycle always begins and ends at the start of the pre-set sector. This ensures that there is no double watering of the pre-set sector and that all parts of the sector are supplied evenly with water.

This optimises not only the watering period, but also preserves water resources, as the distribution of water across the selected sector is implemented in the optimum way. The Water Control module enables users to define a freely programmable number of runs (1+X) across the pre-set sector, thus making it possible to programme any multiple irrigation that may be desired.

3.4 Special tools

VP3 retaining ring removal hook	Remove retaining ring		RT17839
VP3 retaining ring pliers	Fit and replace retaining ring		RT17844
VP3 valve lifter	Remove valve		RT25359
Face hole key	Piston motor cover	1	ZB98236
VP3 flush insert	Flush main line		RB25380
VP3 assembly key for nozzle	Changing nozzle		RB25189
Assembly kid for sensor	Sensor setting		RB25415
TORX-key	for screws at the lid		ZB98289

4. Technical data

Recommended operating pressure 4 to 8 bars Permitted operating pressure 4 to 10 bars

WARNING

The pressure at the sprinkler may not exceed 10 bars

Connection thread: G2" FT

Liquids: Water

Liquid temperature: 40°C max.

Ambient temperature: 60°C max. For further data see separate data sheet.



5. Assembly, set-up and installation

5.1 Hazard warnings



If any impurities get into the sprinkler, it is possible that the sprinkler could be destroyed and that fitters could be injured. Therefore, flush out the line thoroughly before connecting the water supply.



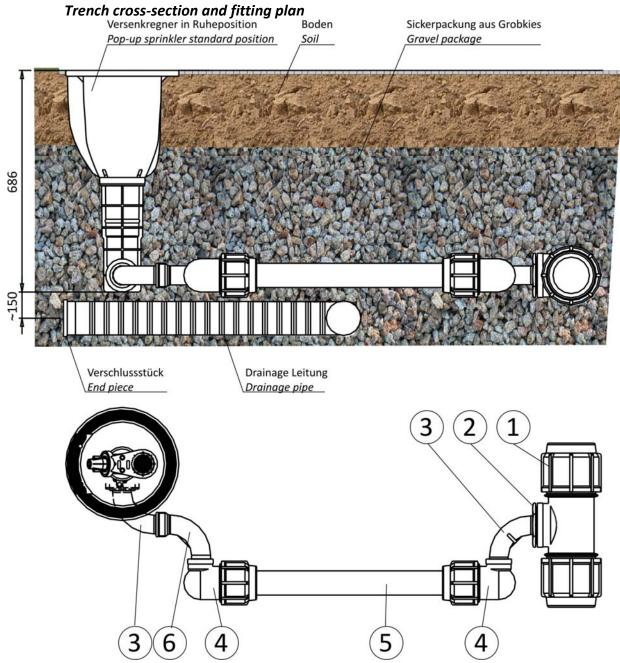
Any unexpected emergence of a jet of water can lead to serious injury. Therefore, make sure that the installation has been fully completed before turning on the water supply.

5.2 Installation instructions

- The thread connection on the pop-up sprinkler is 2" FT.
- For the thread seal use hemp and sealing compound, e.g. Fermit Spezial or teflon tape.
- The pop-up sprinkler should be fitted in accordance with the 'Perrot VP3 popup sprinkler installation diagram' (see next page). In order to avoid any load pressure on the main line, you should definitely use a flexible connection.
- Providing a drainage pit directly connected to the drainage, as shown in the installation diagram, is very much recommended.
- For screwing in the connection joint the housing or housing edge of the pop-up sprinkler can be firmly held or clamped.



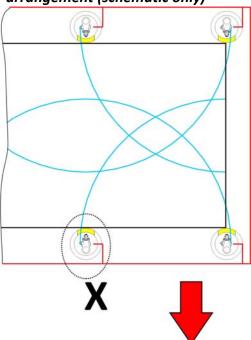
5.3 VP3 pop-up sprinkler installation diagram



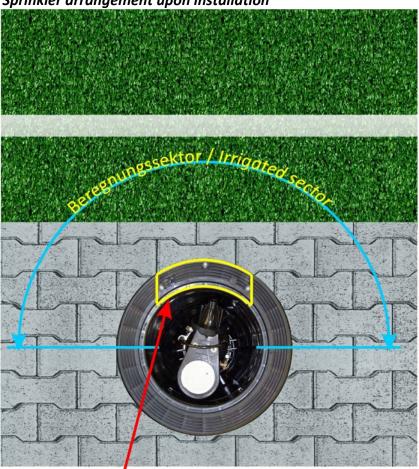
			Parts no.	ØP	E-Hauptleitung / dia PE Main	Pipe
Item	Description	Description	Article no.	Ø110	Ø90	Ø75
	T-Stück 90° 110 x 4" IG	T-piece 90° 110 x 4" FT	ZH90159	1		
1	T-Stück 90° 90 x 3 " IG	T-piece 90° 90 x 3" FT	ZH90158		1	
	T-Stück 90° 75 x 2½ 11 IG	T-piece 90° 75 x 2½" FT	ZH90157			1
-	Reduziernippel Nr.241 3"x2"	Red. nipple no. 241 3"x2"			1	
	Reduziernippel Nr.241 4"x2"	Red. nipple no. 241 4"x2"		1		
3	Bogen lang 90° Nr.3 2" AGxAG	Elbow 90° no. 3 2" MTxMT		2	2	2
4	Winkel Anschlussverschraubung 75x2" IG	Elbow clamp connection		2	2	2
5	Rohrstück PE-HD 12,5 Ø75	Pipe PE-HD 12.5 Ø75		1	1	1
6	Bogen lang 90° Nr.1 2″ IGxAG	Elbow 90° no. 1 2" FTxMT		1	1	1



Sprinkler arrangement (schematic only)



Detail X: Sprinkler arrangement upon installation

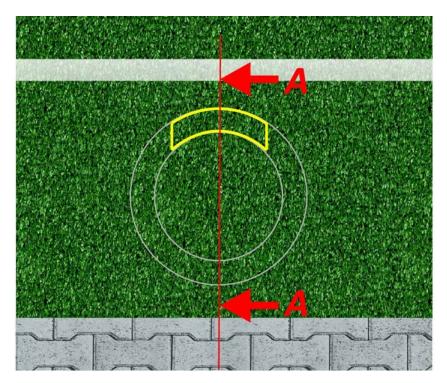




VP3 sprinkler has to be installed in that way, that the top accessible cable box is on the side of the irrigated area.



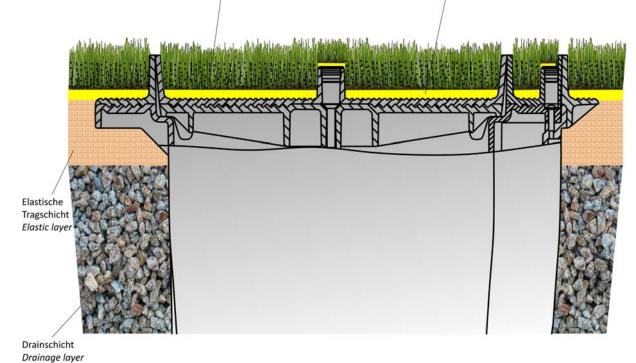
5.4 Installation scheme for VP3 with rubber infill lawn



Schnitt A-A Section A-A

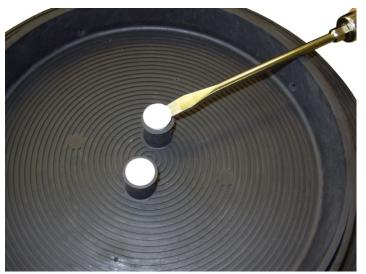
Gummigranulat (Verfüllhöhe sollte 2-5mm unter Rand von Gehäuse sein) Rubber infill (Height of infill material should be 2-5mm less than height of sprinkler frame)

Verklebe-Hinweis für Kunstrasen siehe TDP075 Please see TDP075 for adhesive bonding hints of the synthetic turf





5.4.1 Handling the VP3 pop-up sprinkler with filled synthetic turf



Remove plug so that the lid and the cable shaft cover can be disassembled / assembled see 8.6.



Do not plug the drainage holes during adhesive bonding of the synthetic turf.

5.4.2 Operating instructions for VP3 pop-up sprinkler with filled synthetic turf



Operation of the manual control using an engineered flat-blade screwdriver (1,1 mm x 9,0mm).

Manual control can be opened by turning the engineered flat-blade screwdriver through the cross shaped rubber protection see 6.2. Commissioning

Turn to the left – AUTO position

Turn to the right – OFF

Approx. 1-2 full rotation to the left – ON



5.5 Water Control for Sector Scout

The VP3 large-area pop-up sprinkler's 'Sector Scout' function can be used only in conjunction with the Perrot Sector Scout Water Control module.

For details of how this controller works and is operated, please refer to the separate TDP072 operating instruction.

It is possible to operate without 'Sector Scout' with a conventional controller and cabling. This makes irrigation with a pre-set watering period possible.

5.6 External start using key switch

There is a safety circuit with key-operated switch for checking whether any unauthorized people are in the danger zone / area to be watered.

The key-operated switch gets fitted in a position from which the whole danger zone can be clearly seen. Watering begins only when the operator gives the all-clear by turning the key.

For details of how the controller works please refer to the separate TDP072 operating instruction.

5.7 Sector Scout cabling

3-core cable laid during installation to the VP3 pop-up sprinkler's electrical connection. (See cabling diagram.)

The cable is pulled through the right or left opening on the bottom of the housing into the cable compartment.







The DBR/Y-6 cable connector kit (article no.: ZH90032) for connecting the control cable to the coil and sensor fitted inside the sprinkler.



Open the cover of the cable compartment



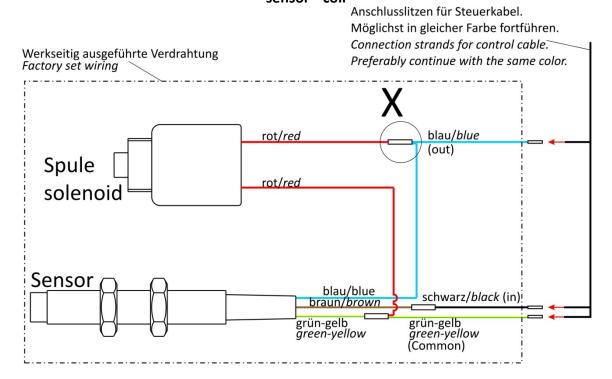
Electrical wiring of the connections prepared ex-works takes place inside the sprinkler's cable compartment. Connection is performed using cable connector kit ZH90032.





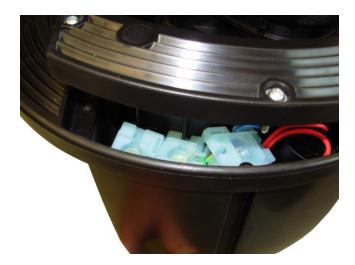
For wiring diagram of cable connections see below

Wiring diagram sensor – coil









The cables remain in the compartment provided for the purpose and get closed off with the cover for the cable shaft.

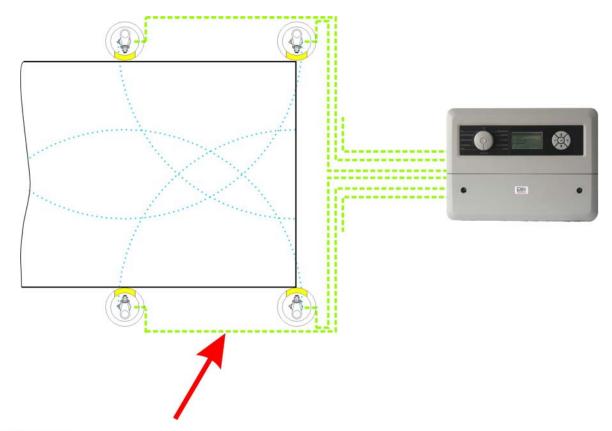


The electrical connection is thus not exposed to the soil, but is instead protectively integrated inside the sprinkler and accessible again at any time.

This simplifies any search for faults and any maintenance work can be carried out at any time without any earthwork.



Cable plan (schematic only)





Control cable specification: Suitable for underground installation

PVC insulated and EPDM sheated cable, NYY

For VP3: NYY 2x2.5mm² RE For VP3 with sensor: NYY-J 3x2.5mm² RE

For further details please see separate operating instructions for Water Control SC (TDP072).



6. Commissioning and operation

6.1 Potential danger



When it starts up, the pop-up sprinkler rises up out of the housing and builds up full pressure within about 5 seconds. The <u>jet of water emitted</u> can cause injury. For this reason, the following guidance must be followed when commissioning and operating the sprinkler:



- When the sprinkler is being operated in automatic mode, there must be nobody present in the area.
- Operating personnel must not stand in the direction of the sprinkler's jet. The jet's direction is marked on the cover by an arrow.

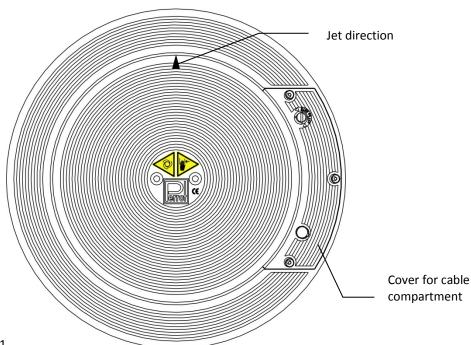


Figure 1



If the sprinkler is not installed flush with the ground, people may be injured by a fall as a result of stumbling or tripping. Therefore check prior to commissioning and regularly during ongoing use whether the sprinkler cover shuts flush with the surrounding ground.



The sprinkler must not be operated without a closed cover for the cable compartment. During operation the sprinkler head props itself against the edge of the cover and cannot rotate freely without the cover.



6.2 Commissioning

- a) Check electrical function:
 - Before any water supply to the sprinkler is opened, activate the coil by means of the controller. If you hear a 'clicking' sound from the coil, the electrics are working properly. (The click is produced by the movement of the armature.)
- b) Check electrical function of the sensor:
 - Lift housing cover and fix with safety catch.
 - Manually rotate sprinkler head to left/right until sensor receives a switch signal produced by the switch cams.
 - A light on the sensor lights up.
 - After the check, release safety catch and lower housing cover.
- c) Ensure that <Manual opening> is set to AUTO (turn screw for <Manual opening> as far as it will go to the left). This setting ensures that after water is supplied the sprinkler closes if it has no power.
- d) Slowly open supply of water to the sprinkler until operating pressure is built up. It is possible that the sprinkler will briefly open but should then automatically close after at most 30 seconds.
- e) Once the water supply has been opened and max. operating pressure has been reached, check sprinkler and connection for leaks.
- f) Check that sprinkler is working properly: Open sprinkler using <Manual opening> by moving the screw for <Manual opening> into the position between AUTO and OFF (approx. 1 rotation). Sprinkler head rises and starts to rotate.



Do not stand in front of the nozzle opening!

- g) Close <Manual opening> and put into AUTO position (see point 6.2c). Sprinkler must stop water flow within 30 seconds.
- h) Keep repeating steps 'e' and 'g' until the sprinkler is working faultlessly.
- i) Check once again that it works correctly when activated electrically from the controller.



6.2.1 Check sensor function

a. Activate the sprinkler electrically by the irrigation controller Water Control+ SC.



Do not stand in front of the nozzle opening!

b. Check whether a yellow light lights up at the LED of the sensor when the sensor (see illustration 2) goes over the cam



Note:

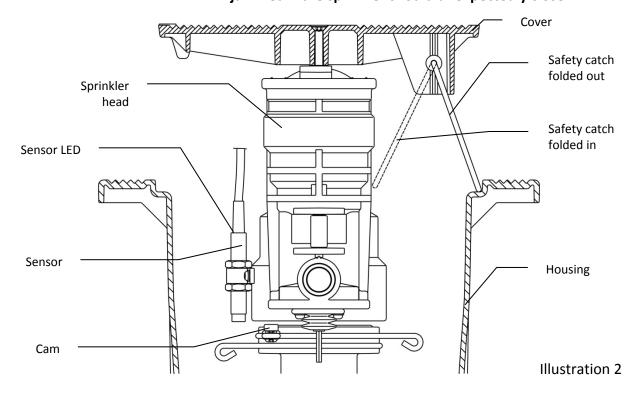
If the LED does not light up, check the sensor's distance to the cam (should be approx. 1mm). If necessary, hold a metal piece in front of the sensor in order to check the function.

Possibly, reduce the distance from the sensor to the cam using the assembly kid.



The following points 6.3, 6.4 and 6.5 should ideally be carried out with the sprinkler running.

First fold out the safety catch to the side of the sprinkler head (see illustration 2) so that no limbs (e.g. fingers) can get jammed if the sprinkler should unexpectedly close.





No special procedures are needed to set the sprinkler. All you need to set are the sprinkler's rotational speed and, when using it in back-and-forth mode, the sector to be watered.

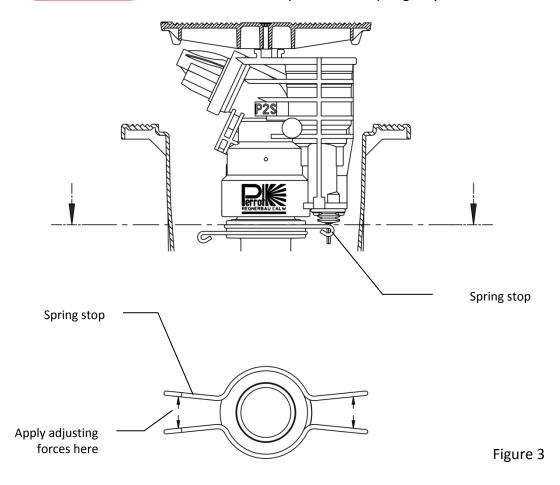
6.3 Setting the sector

With this pop-up sprinkler the sector setting is infinitely variable. You can adjust the area to be watered by pulling on the relevant end of the top or bottom spring stop.

Setting the sector angle



Infinitely variable setting is possible by pulling (not pressing) on the relevant end of the top or bottom spring stop.





6.4 Full-circle irrigation

For full-circle irrigation the spring stops need to be removed. First, the sprinkler module needs to be removed from the housing. (See point 8.3).



Pull spring stop apart at both ends only to such extent that they can just be slid off.

If the spring stops get overextended, it will not be possible to use them any more for back-and-forth operation.



Gently pull both springs stops apart and remove downwards.



Now splay the spring stops over the sliding pipe and pull off. New spring stops are fitted in reverse order.

Any overextension of the spring stops must be avoided, as otherwise it can no longer be certain that they will fit tightly, and it will no longer be possible to set the irrigation sector's switch-over point when reverting to sector operation.



6.5 Regulating the speed

Turning the regulating screw to the right reduces the rotational speed.



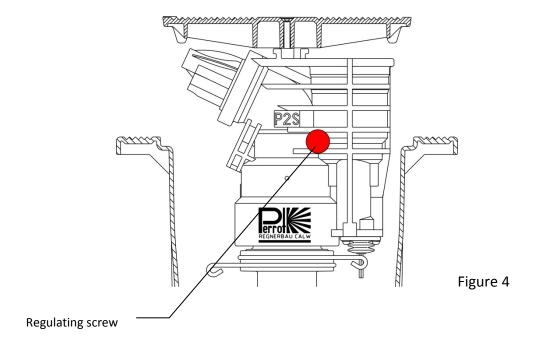
It is possible for the sprinkler to be **completely stopped** when the speed-regulating screw is turned to the right.

If you turn it to the left, the rotational speed gets increased again.



Irrigate at reduced speed only if the water is clear.

If the water is dirty, the regulating screw must remain fully opened. Otherwise there is a risk of the sprinkler stopping.





7. Decommissioning and preparing for winter

For decommissioning please turn off the water supply and electricity supply of the pump.

7.1 Preparing for winter

During times of possible frost please ensure that there is no standing water in the sprinkler.

The VP3 sprinkler has an automatic emptying system.

The sprinkler has a discharge valve and can thus be emptied by gravity. To do this, the water is let out at the deepest point of the main pipe, as a result of which the sprinkler empties itself. (Deep point emptying)

The remaining water in the piston drive causes no damage in the event of freezing. If the sprinkler is taken back into use despite there still being ice in the piston chamber, then, at an ice temperature of approx. –20°C, it will take around 15 minutes until the drive is thawed out.



Electrically activate the solenoid several times so that any residual water is pushed out of the coil cavity.

During the winter we recommend activating the coil for approx. 1 minute twice a week.

7.2 Springtime commissioning

As a result of the change of load and diverse installation conditions (damp/dry), the head of the piston sprinkler is subjected to extreme tensions. These circumstances can lead to the piston drive acquiring some axial play. In order to avoid any operating problems, the piston cover should be tightened as described below during spring commissioning in the first and second year of operation.



Before the grey cover can be tightened, the lock screw needs to be removed.

After firmly tightening the grey cover, twist in the lock screw again.



The lock screw prevents the grey cover from working itself loose.



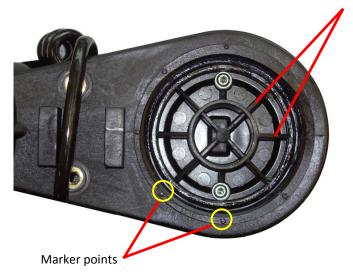


Tighten cover using face spanner ZB98236 and approx. 10Nm of torque. That means, with a lever length of 10cm you need to apply a force of 100N to the spanner.



Note

After the third or fourth winter there should be no further expansion.



Bracing ribs



Caution:

If the lock screw cannot be screwed in, it will hit a piston drive bracing rib! In this case, the grey cover must be tightened a bit more so that the lock screw misses the bracing rib. The orientation of the bracing ribs is indicated by marker points.



8. Maintenance and repair work

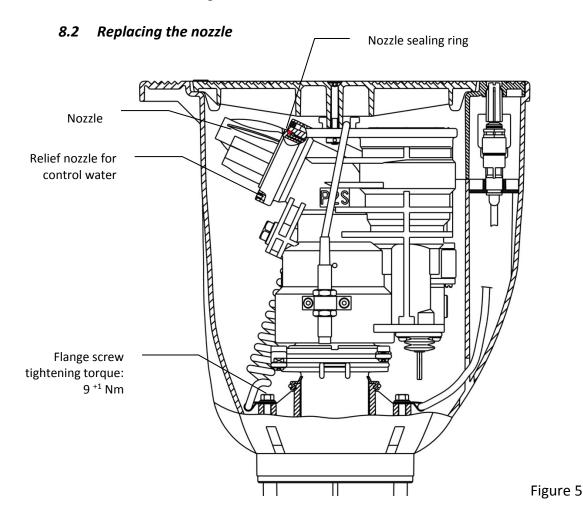


An unexpected jet of water can cause serious injury. Prior to any maintenance or repair work therefore ensure that the water supply is securely turned off.

8.1 Maintenance

- After one year of use, tighten the M6 flange screws (8 of them) using a 10mm box spanner to ensure that the sprinkler module is fixed firmly in place.

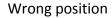
 Tightening torque 9 +1Nm.
- ☆ Clean out the inside of the sprinkler housing using an industrial vacuum cleaner or similar (as necessary).
- ☆ Thoroughly clean sensor and switch cams on spring stop and check for any damage.
- ☆ Cut sprinkler housing free of any overgrowing grass. It makes sense to carry out these jobs prior to spring commissioning.
- Regularly check that the sprinkler is flush with the surface, especially in the case of natural grass.





When changing the main nozzle, the nozzle's thread should be cleaned and greased. This enables the nozzle to be easily loosened by hand (using the assembly key RB25189) and just as easily tightened again.







Right position

When fitting the nozzle make sure that the funnel gets pushed on in the right position. (See picture.)



If the funnel is not properly fitted first, the nozzle cannot be screwed into the manifold head.





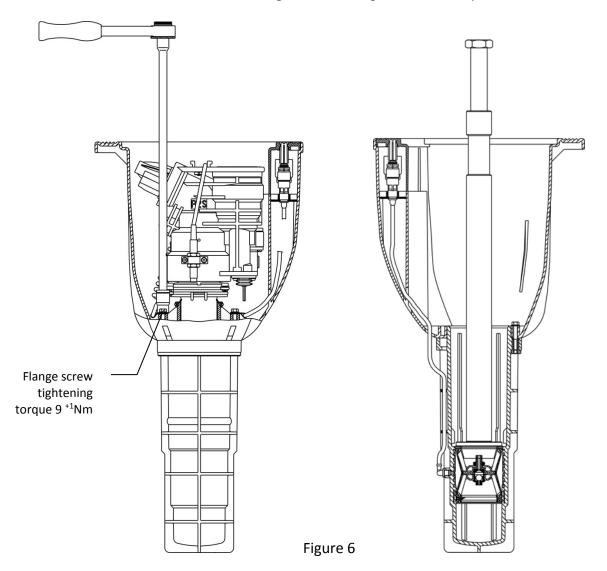
When fitting the new nozzle, make sure that the nozzle gets fully screwed in, that the main secondary nozzle points downwards (6 o'clock position) and that the sealing ring is correctly fitted (figure 5).



8.3 Removing the valve insert

The sprinkler module needs to be taken out of the housing in order to carry out the repairs described below.

- ☆ Unscrew cover using 5mm Allen key.
- Remove the 8 flange screws using a 10mm box spanner.



- ☆ Pull sprinkler module out of the housing.
- Remove retaining ring in the housing bottom using removal hook RT17839.
- Screw valve lifter RT25359 in the housing base onto the valve and pull upwards. It is possible that for this a few gentle hits may be necessary in order to take off the valve.

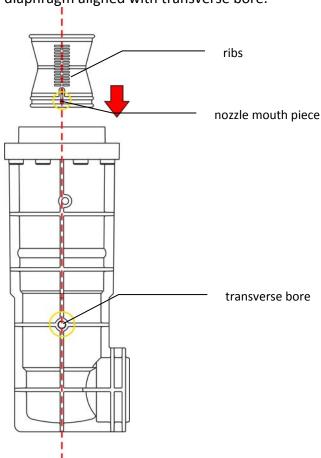


8.4 Fitting the valve insert

- ☆ Fitting the valve using valve lifter RT25359.
- ☆ Prior to fitting, check valve for any damage to the membrane.
- ☆ Check for any dirt and clear away.
- Screw the valve insert with the stainless-steel disc onto the valve lifter. The chambered surface of the stainless-steel disc must point to the valve insert.
- In order to make fitting easier, the valve insert can be slightly lubricated with oil or grease.

WARNING

Pay attention to correct installation position and installation direction (see drawing), with the nozzle mouth piece downwards and the ribs of the diaphragm aligned with transverse bore.



- Insert the valve down into the guide housing by applying some gentle taps.
- ☆ Using pliers RT17844, now fit the retaining ring into the groove provided for it above the thrust washer.

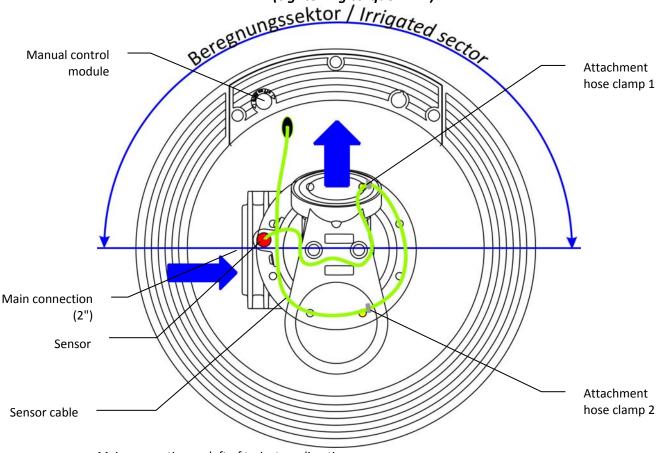




The sprinkler insert is fitted in reverse order.

Make sure that the sensor cable is laid and secured correctly!

The sensor cable is fitted into the guide housing with hose clamps 1 and 2 (provided) using the flange screws (tightening torque 7Nm).



Main connection on left of trajectory direction

8.5 Cleaning the piston drive and piston drive chamber

If due to becoming very dirty the drive is no longer working, the piston drive should be taken out and cleaned.

Removing the piston drive: See repair guide TDP055-rep.



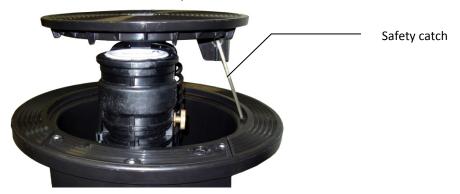
8.6 Removal / installation of the control unit



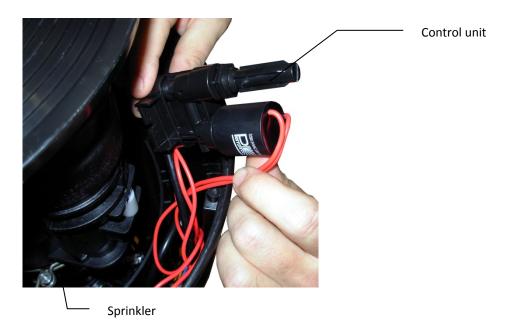
Ensure sprinkler is not under pressure.

Taking out the control unit

☆ Lift cover and fix with safety catch.



- ☆ Undo all 3 locking screws and take off cable compartment cover.
- ☼ Unclip control unit from protective casing and lift up.
- ☆ Twist out coil.
- When replacing the control unit, press back the mounting ring at the plug-in connector and pull out the hose.





Fitting the control unit

- When buying a replacement part, the control unit is supplied with plug-and-socket connections. Push hoses into plug-in grommets as far as they will go and ensure that the mounting ring springs back.
- ☆ Screw in coil.
- ☆ Clip control unit into protective casing.
- ☆ Secure housing cover using all three screws.
- ☆ Check sprinkler is working properly as per point 6.2.



9. Troubleshooting

9.1 Sprinkler malfunctions

Malfunction	Cause	Remedy	
Sprinkler not rotating or only very slowly.	Dirty water. Speed regulator set to minimum. Blocked	Fully open regulating screw, dirt gets flushed out Clean filter See points 8.4 and 8.5	
Sprinkler not rotating at all.	Defective piston drive	Piston drive must be replaced, see repair instructions TDP055e-rep	
Sprinkler has poor jet	Nozzle / funnel is blocked	Unscrew nozzle, remove and clean. When fitting nozzle, make sure it is in correct 12 o'clock position; grease nozzle thread.	
Sector angle gets bigger during operation.	Spring stop is loose. Spring force has slackened. Spring stop has been overextended.	Fit new spring stop.	
Sprinkler's bearing is leaking.	Groove ring is worn out.	Can be repaired only by the manufacturer	
	Screw for <manual opening=""> is set to OFF</manual>	Turn screw to the left as far as it will go, to Auto.	
Valve opens/closes only with	Core is jammed in the coil	Remove coil and clean core	
manual opening, but not on	No / inadequate power supply	Establish 24V AC power supply	
any electric signal	Defective coil	Check coil resistance (should be approx. 35 ohms) and replace if necessary	
	Relief channel for coil blocked	Clean channel	
Valve fails to open even with	Control water hole or relief hole blocked	Clean control water / relief hole	
manual opening	Supply line under no / insufficient pressure	Establish pressure supply	
	Coil seat dirty	Clean coil seat	
Valve fails to close	Bits of dirt between valve seat and sealing plate	Clean valve seat and sealing plate	
valve falls to close	Defective membrane	Remove valve and replace membrane	
	Control water filter dirty	Clean control water filter	
Output pressure at sprinkler nozzle too low or casting	Stones and bits of dirt are hindering an unimpeded passage of water	Clean valve and flush sprinkler	
range too short	Valve insert is blocked	Clean valve insert see point 8.3	
	Sensor not connected correctly	Check wiring (see wiring scheme TDP072e/page 7)	
No signal is datasted from	Station or sensor not activated	Activate station	
No signal is detected from the sensor	Distance between sensor and switching cam is too big	Check distance. Try holding a metal piece in front of the sensor to check if signal is detected The yellow LED at the sensor also shows this signal	
		shows this signal	

We reserve the right to make changes in line with technological advances, including without prior notification.



CE declaration of conformity

In compliance with Machinery Directive (2014/35/EU)
In compliance with EC Low Voltage Directive LVD (2014/35/EU)
In compliance with EC Directive on Electromagnetic Compatibility (89/336/EEC)

The manufacturer: Regnerbau Calw GmbH

Industriestrasse 19-29

75382 Althengstett – Germany

Tel. +49-(0)7051-162-0

herewith declares that the following product

Product name: VP3 large-area pop-up sprinkler

Year of launch: 2014

conforms with the provisions of the directives indicated above.

The following harmonised standards were applied:

EN 12100 Safety of Machinery – Basic terms, general

design principles; part 1: General principles and specifications

DIN EN 1050 Machine safety; guidelines for risk assessment

IEC 60204-1 Machine safety; electrical equipment of machines; part 1: General

requirements (IEC 204-1:1992, modified)

Original versions of the operating instructions for the machine and of the technical documentation have been provided.

This declaration of conformity loses its validity if any modifications are made to the machine that we have not first agreed and approved in writing.

Althengstett,

14.06.2018 Günther Flik, Director of Engineering

Date Signatory and signatory's details Signature